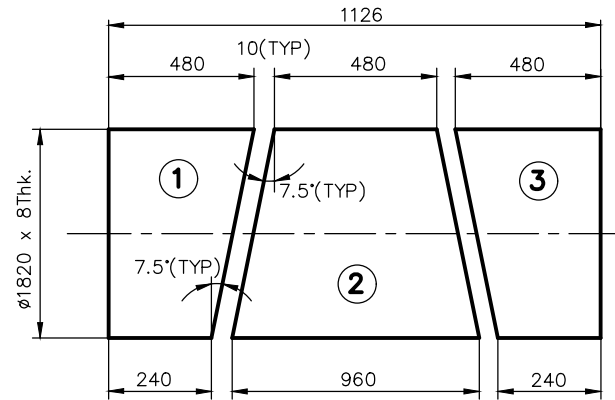
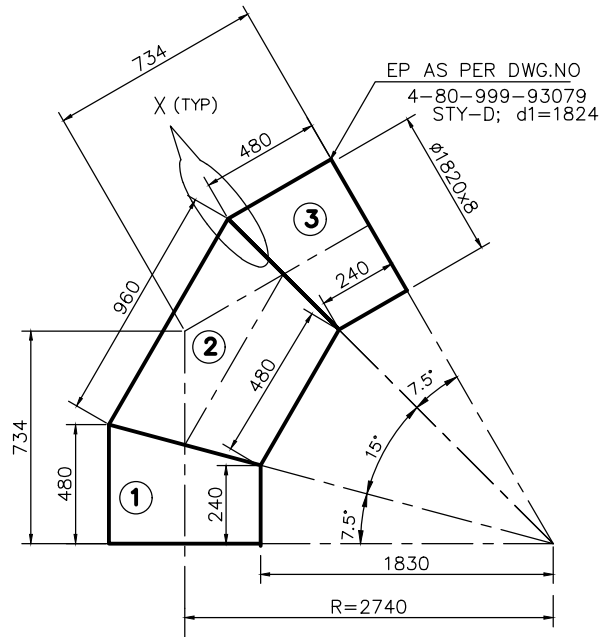
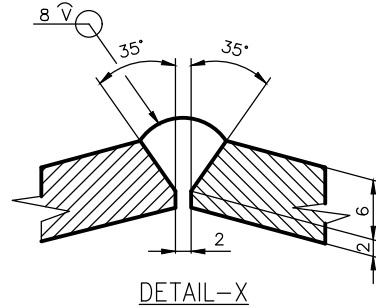


3-80-655-35540

DRAWING No.



NOTE:

- 1 PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER THE CUTTING PLAN
2. FOLLOW APPLICABLE QP
3. SHOP PAINTING/COATING REFER APPROVED PAINTING SCHEDULE & Q.P.
4. SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078 FOR WELDING AND LOCATION DETAIL OF SPIDER.
5. WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.

01	P.F.PIPE ø1820x8; L=1460	3-80-655-35566	13	ASTMA387GR.11CL2	514	550
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.
			VAR NO.	MATERIAL SPEC.	C	QTY.
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT						
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, MADRAS			DRN	NAME PRADEEP KUMAR	SIGN	DATE 15.03.2019
			CHD	TRINADHA ARO		15.03.2019
			APPD	SESHAGIRI		15.03.2019
REV 01	DATE	ALTERED APPROVED	DEPT.	GRADE OF UN TOL DIM	SCALE	WEIGHT (Kg).
ZONE			CODE	C/M/F	N.T.S	NAME OF ORIGINAL ORGANISATION
			TITLE	MITRE BEND 30 DEG OD 1820 x 8 (R=1.5D)		CARD CODE U 01
						DRAWING No. 3-80-655-35540
						REV 00